

Date: Tuesday, 5/9/2006 10:12:16 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	SHORT STEP INSTALLATION KIT
Job Number :	27046		
Estimate Number :	10542		
P.O. Number :	N/A	Part Number :	K591113
This Issue :	5/9/2006	S.O. No. :	N/A
Prsht Rev. :	NC	Drawing Number :	D350-591 REV F PG17
First Issue :	N/A	Project Number :	N/A
Previous Run :	25787	Drawing Revision :	F
	Type :	Material :	N/A
	SMALL /MED FAB	Due Date :	5/16/2006
Written By :	<u>SEE COMMENT BELOW</u>		Qty: <u>4</u> Um: <u>u</u> Each
Checked & Approved By :	<u>SEE ABOVE USER & DATE</u>		
Comment :	Est: C 04.11.09 Reformat KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2171	Clamp
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)

Clamp

Pick:

Qty	Part Number	Description	Batch
2	D2171	Clamp	B23371 ✓

2.0	D2182B	Neoprene Cushion-.750 bl
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Comment: Qty.: 0.5833 f(s)/Unit Total: 2.9165 f(s)

Neoprene Cushion-.750 bl

Pick:

Qty	Part Number	Description	Batch
7"(2 x 3.5")	D2182B	Cushion	B24870 ✓

3.0	D2274	Radius Block
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 20.0000 Each(s)

Radius Block

Pick:

Qty	Part Number	Description	Batch
4	D2274	Radius Block	B25769 ✓

4.0	D23623	Step Support Bracket
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Step Support Bracket

Pick:

Qty	Part Number	Description	Batch
1	D2362-3	Support Bracket	B25451 ✓

05.06.16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Tuesday, 5/9/2006 10:12:16 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHORT STEP INSTALLATION KIT

Job Number: 27046

Part Number: K591113

Job Number:



Seq. #:	Machine Or Operation:	Description :
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5.0	D2856400	Abrasion Strip
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Comment: Qty.: 0.6000 f(s)/Unit Total : 3.0000 f(s)

Abrasion Strip

Pick:

Qty	Part Number	Description	Batch
7.2"	D2856-400	Abrasion Strip	B26041 ✓

6.0	AN337A	Bolt
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
2	AN3-37A	Bolt	M13719 ✓

7.0	AN420A	Bolt
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
4	AN4-20A	Bolt	M14855 ✓

8.0	AN422A	Bolt
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
1	AN4-22A	Bolt	M18822 ✓

9.0	AN960JD10	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
4	AN960JD10	Washer	M100743 ✓



05-06-15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ ☐ Date: 06/05/24

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Tuesday, 5/9/2006 10:12:16 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHORT STEP INSTALLATION KIT

Job Number: 27046

Part Number: K591113

Job Number:



Seq. #:	Machine Or Operation:	Description :
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10.0	AN960JD416	Washer
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Comment: Qty.: 6.0000 Each(s)/Unit Total : 30.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description
6	AN960JD416	Washer

Batch

M100575 ✓

11.0	MS21042L3	Nut
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description
2	MS21042L3	Nut

Batch

M18917 ✓

12.0	MS21042L4	Nut
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Comment: Qty.: 5.0000 Each(s)/Unit Total : 25.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description
5	MS21042L4	Nut

Batch

M19085 ✓

05.06.15 (4)

13.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT KITS 100% FOR COMPLETENESS

1645/17 (4)

14.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: N/A

15.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Inspection Level 21

06/05/24 (4)

Job Completion



06.05.23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____